

## ▶ Paper & Accessories







## Chapter 9

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## General information

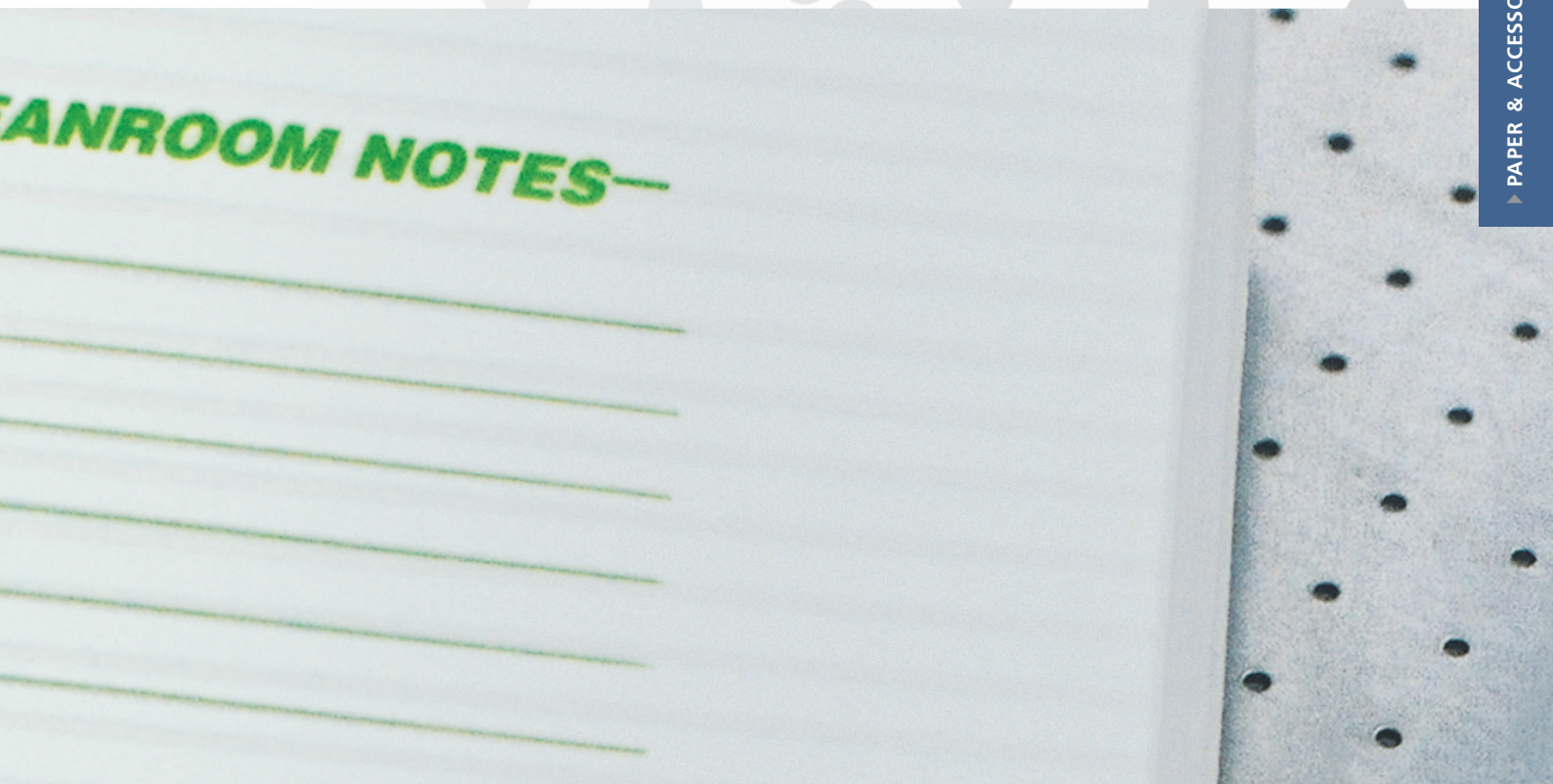
The significance of paper as a particle emitting source in cleanrooms is often underestimated. Ordinary paper is made from cellulose. Hence mechanical abrasion, occurring on writing or printing on it, sheds a lot of particles. This is particularly true for notebooks and notepads which could contribute to the contamination of the cleanroom atmosphere with a simple touch.

**In our range we offer you products made from specially cleanroom suitable materials for nearly all scopes of application.**



- ▶ Copier and printer paper
- ▶ Ring binders
- ▶ Logbooks
- ▶ Notebooks
- ▶ Folders
- ▶ Felt pens, ballpoint pens



**Cleanroom paper made of treated cellulose, as single sheets or bound**

Our paper is saturated and coated with a special polymer compound, which reduces particle emission and chemical outgassing.

**Cleanroom paper shows the following features:**

- ▶ good tensile strength
- ▶ good heat resistance
- ▶ suitable for most office printers and copiers
- ▶ can be written on with nearly every medium
- ▶ single sheets can be sterilised
- ▶ additionally perforated for various ring binders, notebooks and folders with blank, squared or lined sheets

**Folders**






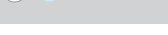



- ▶ made from special abrasion resistant polymer
- ▶ equipped with two lever-arch mechanism made from metal
- ▶ also available with ESD equipment







**Cleanroom pens**

- ▶ abrasion resistant felt pens and ball pens in various colour options
- ▶ optionally IPA resistant, fade and water-resistant, non-smearing, suitable for cold or wet surfaces
- ▶ available sterile (individually bagged) and non-sterile

## Paper/ ring binders





### Cleanroom paper as single sheets


Description	Format	Print	Colour	Grammage	PU	Sub-PU	Art. No.
Paper	DIN A5	without		72 g/m <sup>2</sup>	5,000 sheets / carton	20 packs at 250 sheets	56212
Paper	DIN A4	without		72 g/m <sup>2</sup>	2,500 sheets / carton	10 packs at 250 sheets	56212
Paper	DIN A3	without		72 g/m <sup>2</sup>	1,250 sheets / carton	5 packs at 250 sheets	56212
Paper	DIN A4	without		80 g/m <sup>2</sup>	2,500 sheets / carton	10 packs at 250 sheets	56212-80
Paper	DIN A5	without		85 g/m <sup>2</sup>	5,000 sheets / carton	20 packs at 250 sheets	56217
Paper	DIN A4	without		85 g/m <sup>2</sup>	2,500 sheets / carton	10 packs at 250 sheets	56217
Paper	DIN A3	without		85 g/m <sup>2</sup>	1,250 sheets / carton	5 packs at 250 sheets	56217
Paper	DIN A4	without		103 g/m <sup>2</sup>	2,500 sheets / carton	10 packs at 250 sheets	56216
Paper	DIN A3	without		103 g/m <sup>2</sup>	1,250 sheets / carton	5 packs at 250 sheets	56216

 white  
  light blue / blue  
  pink  
  yellow  
  orange  
  green

Other grammages, sizes and colours as well as sterilised versions available on request!

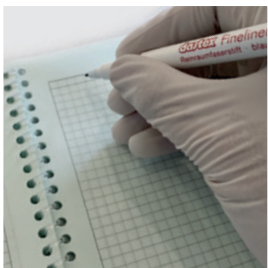
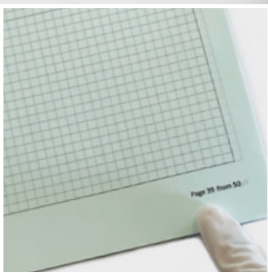
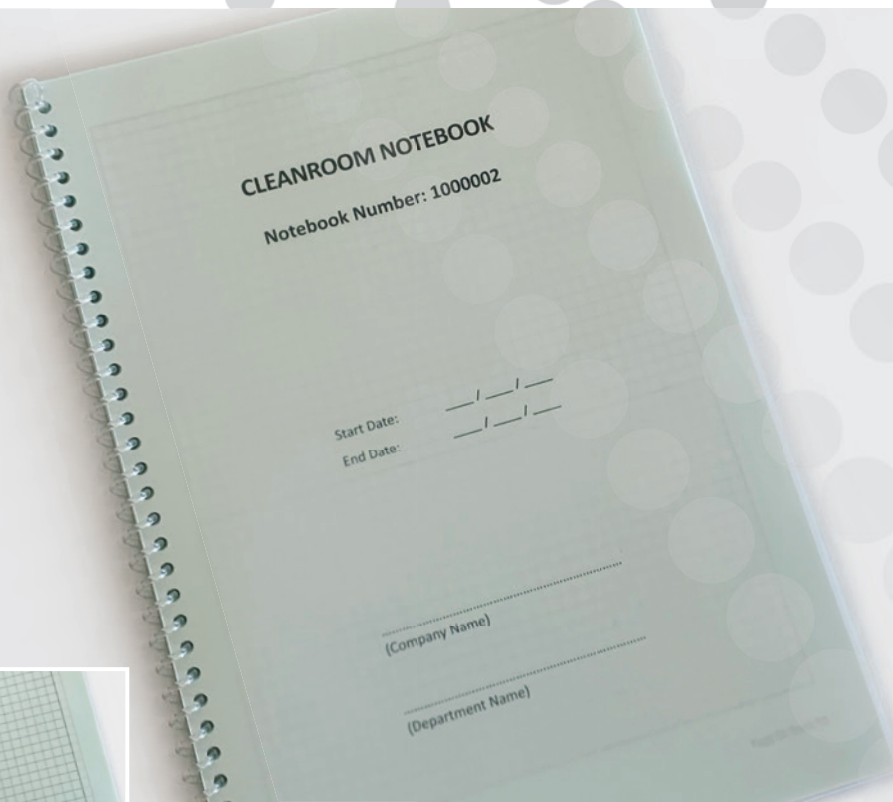
### Cleanroom ring binders (incl. 50 sheets of paper, double-sided printed)

Description	Format	Print	Colour	Grammage	PU	Sub-PU	Art. No.
Ring binder	DIN A5	lined		72 g/m <sup>2</sup>	40 pieces / carton	8 packs at 5 pieces	56401-02
Ring binder	DIN A4	lined		72 g/m <sup>2</sup>	5 pieces	none	56401-02
Ring binder	DIN A5	squared		72 g/m <sup>2</sup>	5 pieces	none	56402-02
Ring binder	DIN A4	squared		72 g/m <sup>2</sup>	5 pieces	none	56402-02

 light blue

Other grammages and colours available on request!

## Cleanroom logbooks



### Within the scope of cleanroom appropriate documentation, cleanroom logbooks constitute a speciality.

They feature a clear pagination: every page is numbered consecutively (e.g. page 4 of 34) so that the removal of a page will stand out. A GMP appropriate documentation is thus easy to implement.

Based on the cellulose and latex-free CleanPrint 10® technology, which features amongst others excellent purity values, the logbooks can be created in customer specific layouts when sufficiently large quantities are required. Also the use of RFID technology can be considered.

Other features are good writing properties, partly chemical resistance and water resistance.

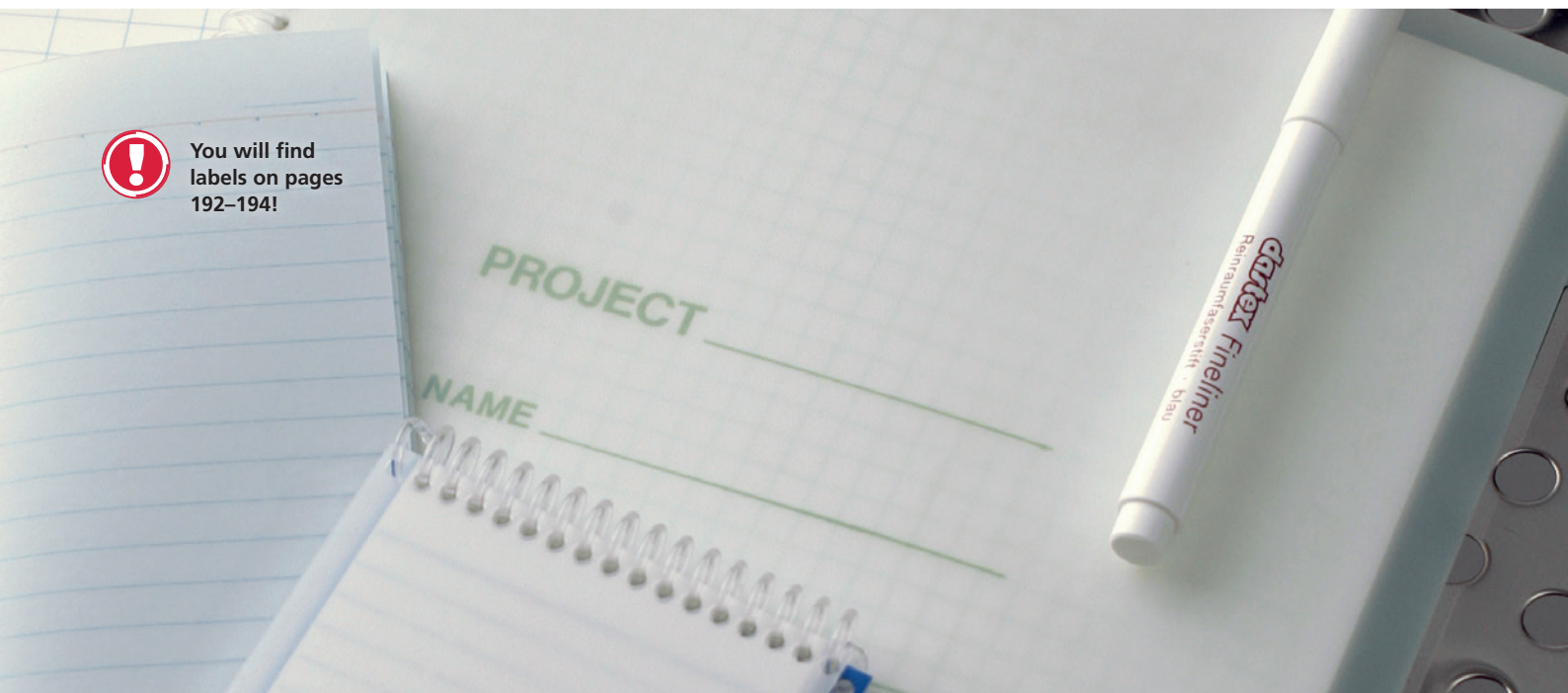
### Cleanroom logbook (spiral bound)

(50 sheets, printed double-sided squared, pages individually numbered, optionally sterile)

Description	Format	Print	Colour	Grammage	PU	Art. No.
Logbook (spiral bound)	DIN A4	squared		72 g/m <sup>2</sup>	10 pieces individually packaged / carton	56471



## Notepads / Folders / Pens



### Cleanroom notepads and notebooks (20 sheets, double-sided printed)

Description	Format	Print	Colour	Grammage	PU	sterile	Art. No.
Notepad	80 x 160 mm	lined	●	64 g/m <sup>2</sup>	20 pieces/	no carton	56700
Notebook	DIN A4	lined	○	106 g/m <sup>2</sup>	100 pieces/	no carton	56710

### Cleanroom folders (two lever-arch mechanism made of metal)

Description	Format	Print	Colour	Filling height	PU	sterile	Art. No.
Folder (plastic)	DIN A4	–	○	35 mm	1 piece	no	56900
Folder (plastic)	DIN A4	–	●	35 mm	1 piece	no	56902

○ white ● black

### Cleanroom pens

Description	Colour	Line width	PU	sterile	Art. No.
Ball pen	● ● ●	approx. 0.8 mm	packed at 10 pieces in a double polybag	yes	56022
Felt pen (Fineliner)	●	approx. 0.4 mm	2 x 5 pieces, individually packed in a double polybag	yes	56010
Felt pen (Fineliner)	●	approx. 0.4 mm	10 pieces, individually packed in a double polybag	no	56015
Felt pen LabMarker™ IPA resistant	●	approx. 0.4 mm	2 x 5 pieces, individually packed in a double polybag	yes	56021

● blue ● black ● red



Cleanrooms and associated controlled environments – Part 1  
Classification of air cleanliness by particle concentration  
**EN ISO 14644-1**

Hygiene zones  
(microbiological controlled areas) according to GMP

Article	3	4	5	6	7	8	9	low dust	A	B	C	D	E
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All articles of the product classifications:

Paper

Ring binders

Logbooks

Notebooks

Folders

Cleanroom pens

## ▶ EXPLANATION

Cleanroom compatible paper, cleanroom-suitable folders and pens can basically be recommended for all cleanroom classes from ISO 5 to ISO 9 (or low-dust rooms). Therefore, we have refrained from listing a corresponding table here – as in other chapters.

The same applies, of course, to hygiene zones A to D, if the articles have been sterilised in advance accordingly for the A/B zones.





	Chap.	Art. No.	Description	Size	Print	Colour
PAPER / SINGLE SHEETS	9,2	<b>56212</b>	Cleanroom paper	DIN A5	without	white, light blue
	9,2	<b>56212</b>	Cleanroom paper	DIN A4	without	white, light blue, yellow, pink, orange, green
	9,2	<b>56212</b>	Cleanroom paper	DIN A3	without	white, light blue
	9,2	<b>56212-80</b>	Cleanroom paper	DIN A4	without	white, yellow, pink
	9,2	<b>56217</b>	Cleanroom paper	DIN A5	without	white, blue
	9,2	<b>56217</b>	Cleanroom paper	DIN A4	without	white, blue, yellow, pink, green
	9,2	<b>56217</b>	Cleanroom paper	DIN A3	without	white, blue
	9,2	<b>56216</b>	Cleanroom paper	DIN A4	without	white, blue
	9,2	<b>56216</b>	Cleanroom paper	DIN A3	without	white, blue
RING BINDERS	9,2	<b>56401-02</b>	Cleanroom ring binder (50 sheets, double-sided printed)	DIN A5	lined	light blue
	9,2	<b>56401-02</b>	Cleanroom ring binder (50 sheets, double-sided printed)	DIN A4	lined	light blue
	9,2	<b>56402-02</b>	Cleanroom ring binder (50 sheets, double-sided printed)	DIN A5	squared	light blue
	9,2	<b>56402-02</b>	Cleanroom ring binder (50 sheets, double-sided printed)	DIN A4	squared	light blue
	9,2	<b>56471</b>	Cleanroom logbook, pages individually numbered (50 sheets, double-sided printed)	DIN A4	squared	white
NOTE BOOKS	9,2	<b>56700</b>	Cleanroom notepad (20 sheets, double-sided printed)	80 x 160 mm	lined	light blue
	9,2	<b>56710</b>	Cleanroom notebook (20 sheets, double-sided printed)	DIN A4	lined	light blue
FOLDERS	9,2	<b>56900</b>	Folder (plastic) two lever-arch mechanism, filling height 35 mm	DIN A4	-	white
	9,2	<b>56902</b>	Folder (plastic) two lever-arch mechanism, filling height 35 mm	DIN A4	-	black
PENS	9,2	<b>56022</b>	Ball pen, <b>sterile</b> line width approx. 0.8 mm	-	-	blue, black, red
	9,2	<b>56010</b>	Felt pen (Fineliner), <b>sterile</b> line width approx. 0.4 mm	-	-	blue
	9,2	<b>56015</b>	Felt pen (Fineliner) line width approx. 0.4 mm	-	-	blue
	9,2	<b>56021</b>	Felt pen LabMarker™, <b>sterile</b> , IPA resistant, line width approx. 0.4 mm	-	-	black

Cleanroom paper is available on request in other grammages, sizes and colours as well as in sterilised versions!



Grammage	PU	Sub-PU	Carton quantity
72 g/m <sup>2</sup>	5,000 sheets /carton	20 packs at 250 sheets	5,000 sheets
72 g/m <sup>2</sup>	2,500 sheets /carton	10 packs at 250 sheets	2,500 sheets
72 g/m <sup>2</sup>	1,250 sheets /carton	5 packs at 250 sheets	1,250 sheets
80 g/m <sup>2</sup>	2,500 sheets /carton	10 packs at 250 sheets	2,500 sheets
85 g/m <sup>2</sup>	5,000 sheets /carton	20 packs at 250 sheets	5,000 sheets
85 g/m <sup>2</sup>	2,500 sheets /carton	10 packs at 250 sheets	2,500 sheets
85 g/m <sup>2</sup>	1,250 sheets /carton	5 packs at 250 sheets	1,250 sheets
103 g/m <sup>2</sup>	2,500 sheets /carton	10 packs at 250 sheets	2,500 sheets
103 g/m <sup>2</sup>	1,250 sheets /carton	5 packs at 250 sheets	1,250 sheets
72 g/m <sup>2</sup>	40 pieces /carton	8 packs at 5 pieces	40 pieces
72 g/m <sup>2</sup>	5 pieces	none	100 pieces
72 g/m <sup>2</sup>	5 pieces	none	40 pieces
72 g/m <sup>2</sup>	5 pieces	none	100 pieces
72 g/m <sup>2</sup>	10 pieces / bag individually packed	none	10 pieces
64 g/m <sup>2</sup>	10 notepads at 20 sheets /carton	none	10 pieces
106 g/m <sup>2</sup>	100 notebooks at 20 sheets /carton	none	100 pieces
-	1 piece	none	10 pieces
-	1 piece	none	10 pieces
-	10 pieces	packed at 10 pieces in a double polybag	100 pieces
-	10 pieces	2 x 5 pieces, individually airtight packed in a double polybag	10 pieces
-	10 pieces	individually packed in a double polybag	10 pieces
-	10 pieces	2 x 5 pieces, individually airtight packed in a double polybag	10 pieces